Tuesday, 12/5/2006 8:19:42 AM User: Kim Johnston **Process Sheet** : LOCKNUT **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer : 29814 Job Number : 10073 **Estimate Number** : D30155 **Part Number** P.O. Number : NIA S.O. No. : 11/A **Drawing Number** : D3015 REV. B : 12/5/2006 This Issue : N/A Project Number Prsht Rev. : MA : PURCHASED PARTS Туре **Drawing Revision** First Issue :NIA Material : NIA **Previous Run** Each 100 Um: : 12/20/2006 Qty: **Due Date** Written By Checked & Approved By New Issue SM : Est: A 01.46.31 Comment **Additional Product** Job Number: Description: Machine Or Operation: Seq. #: PURCHASING PG 1.0 Comment: PURCHASING C206112106 Issue P/O: 2643 Description: SS locknut with nylon insert Possible Supplier: Acklands P/N: PFS LNNC716S1 100 Material release note required PFS LNNC716S1 SS NYLOCK NUT 7/16 2.0 Total: 100.0000 Each(s) 1.0000 Each(s)/Unit Comment: Qty.: LOCKNUT PACKAGING RESOURCE #1 PACKAGING 1 3.0 Comment: PACKAGING RESOURCE #1 Recieive & Inspect for Transit Damage Ensure Material Release Note is attached 4.0 QC6 Comment: DIMENSIONAL CHECK PACKAGING RESOURCE #1 5.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

__Page_1

Form: rprocess

Dart Ae	rospace L	td								
W/O:			WC	ORK ORDER CHANGES						
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NOTE: Date & initial all entries

Date: User:

Tuesday, 12/5/2006 8:19:42 AM

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCKNUT

Job Number: 29814

Part Number: D30155

Job Number:



Seq. #:

Job Completion

Machine Or Operation:

Description:

6.0

FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

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NOTE: Date & initial all entries

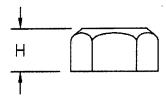




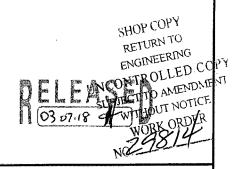
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	R	-	D3015	SHEET 1 OF 1
DATE		11	TITLE	SCALE
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Α		01.05.03	NEW ISSUE	
В		03.07.15	ADD D3015-7	

SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT. TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED. ALL DIMENSIONS ARE IN INCHES.



	PART NO	SIZE	HEIGHT	POSSIBLE SUPPLIER
			H	
	D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
	D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
	D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
	D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1
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